



CORR-O-CRYL HARDENER

for ADHESIVE PRIMER

PRODUCT CODE: 9341

Description

CORR-O-CRYL Hardener for Corr-O-Cryl Adhesive Primer based on aliphatic isocyanate.

Uses

As second component for Corr-O-Cryl Adhesive Primer.

Specifications

(at 20°C)

Specific gravity	: 1.01 g/ml
Solids content	: 56% wt. / 50% vol.
Flash point	: 26°C
Application conditions	: min. 5°C / 80% R.H.
VOC content	: 443 g/l
Shelf life in can	: min. 1 year in original, unopened packaging (5 – 25°C)

APPLICATION INSTRUCTIONS



Surface preparation

See product datasheet for Corr-O-Cryl Adhesive Primer.



Mixing ratio Base coating : Hardener

6 : 1 by volume

9 : 1 by weight

Coating – Base coating

Corr-O-Cryl Adhesive Primer

Potlife

approx. 4 hours

Viscosity and thinning

see datasheet for Base coating



Tool cleaning

Washing thinner or BICCS Thinner 0102

Spraying instructions

see datasheet for Base coating.



Recommended film thickness

see datasheet for Base coating.



Drying times

See datasheet for Base coating.

Data at 20°C and 65% RH



Substrates

Substrates as stated in the product datasheet for Corr-O-Cryl Adhesive Primer.

Additional Information

none

Safety

See the appropriate safety sheet

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INDUSTRIAL COATING & COLOURANT SYSTEMS

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