



BIPOX HARDENER

for HB ZINC PHOSPHATE PRIMER

PRODUCT CODE: 6142

Description

BIPOX HARDENER for Bipox HB Zinc Phosphate Primer is a hardener based on polyamide.

Uses

As second component for Bipox HB Zinc Phosphate Primer.

Specifications

(at 20°C)

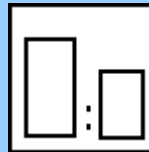
Specific gravity	: 0.96 g/ml
Solids content	: 76% wt. / 73% vol.
Flash point	: 26°C
Application conditions	: min. 5°C / 80% R.H.
VOC content	: 235 g/l
Shelf life in can	: 2 years in original, unopened packaging (5 – 25°C)

APPLICATION INSTRUCTIONS



Surface preparation

See product datasheet for Bipox HB Zinc Phosphate Primer.



Mixing ratio Base coating : hardener
5 : 1 by volume

Base coating:
Bipox HB Zinc Phosphate Primer

Potlife
approx. 6 hours



Viscosity and thinning
see datasheet for Base coating

Tool cleaning
Washing thinner or BICCS Thinner 0104



Spraying instructions
see datasheet for Base coating.

Recommended film thickness
see datasheet for Base coating.



Drying times
See datasheet for Base coating.

Data at 20°C and 65% RH



Substrates

Substrates as stated in the product datasheets for Bipox HB Zinc Phosphate Primer.

Additional Information

none

Safety

See the appropriate safety sheet

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INDUSTRIAL COATING & COLOURANT SYSTEMS

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