



Bichodur 2K Hardener

PRODUCT CODE: 9085

Description

BICHODUR 2K HARDENER for Bichodur 2K Topcoat based on aliphatic isocyanate.

Uses

As second component for Bichodur 2K Topcoat

Specifications

(at 20°C)

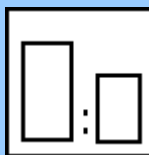
Specific gravity : 0.95 g/ml
Solids content : 35% wt. / 30% vol.
Flash point : 26°C
Application conditions : min. 5°C / 80% R.H.
VOC content : 618 g/l
Shelf life in can : max. 4 months in original unopened packaging (5 – 25°C)

APPLICATION INSTRUCTIONS



Surface preparation

See product datasheet for Bichodur 2K Topcoat.



Mixing ratio

2 : 1 by volume

Coating – component A

Bichodur 2K Topcoat

Potlife

approx. 6 hours.



Viscosity and thinning

see datasheet for Component A

Tool cleaning

Washing thinner or BICCS Thinner 0104



Spraying instructions

see datasheet for Component A.

Recommended film thickness

see datasheet for Component A.



Drying times

see datasheet for Component A.

Data at 20°C and 65% RH



Substrates

Substrates as stated in the product datasheet for Bichodur 2K Topcoat.

Additional Information

none

Safety

See the appropriate safety sheet

Version : 1.0

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INDUSTRIAL COATING & COLOURANT SYSTEMS

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