



WASH PRIMER 2K HARDENER

PRODUCT CODE: 9040

Description

Wash Primer Hardener based on phosphoric acid.

Uses

As second component for 2K Wash Primer.

Specifications

(at 20°C)

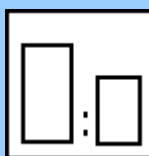
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|------------------------|------------------------------------------------------------|
| Specific gravity | : 0.84 g/ml |
| Solids content | : 2.25% wt. / 10.07% vol. |
| Flash point | : 7°C |
| Application conditions | : min. 5°C / 80% R.H. |
| VOC content | : 821 g/l |
| Shelf life in can | : max. 12 months in original unopened packaging (5 – 25°C) |

APPLICATION INSTRUCTIONS



Surface preparation

See product datasheet for 2K Wash Primer.



Mixing ratio Base coating : Hardener

1 : 1 by volume – see page 2.

Base coating

2K Wash Primer

Potlife

approx.. max. 48 hours.

Viscosity and thinning

see datasheet for Component A



Tool cleaning

Washing thinner or BICCS Thinner 0104



Spraying instructions

see datasheet for Component A.

Recommended film thickness

see datasheet for Component A.



Drying times

See datasheet for Component A.

Data at 20°C and 65% RH



Substrates

Substrates as stated in the product datasheet for 2K Wash Primer.

Additional Information

Use the hardener solely in combination with 2K Wash Primer. The dosage may be no greater or less than 100% to 2 component Wash Primer; i.e. 1 : 1 by volume.

The prepared Wash Primer will remain in good condition for a maximum of 48 hours. When used after 48 hours, the adhesion will deteriorate. If it is wished to thin the Wash Primer further, then the sole suitable thinner is BICCS Thinner 0104 in the proportions 5 to 25% by volume.

Safety

See the appropriate safety sheet

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INDUSTRIAL COATING & COLOURANT SYSTEMS

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